



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3015-7

Job Sheet 205896



Part No: D3015-7

Job Qty: 100 pcs

Part Name: Lock Nut

JAN 30 2020



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/20/20

Job Tracking No:

Due Date: 2/12/20

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV C IPP: A 01.06.08 New Issue SM IPP rev :B 11.01.06 CHG Supplier p# DD vef:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	100 pcs	2/12/20	2/12/20	0.00 0.00	Purchasing - 1		JAN 30 2020
						Purchasing - 2		
						Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	100 pcs	2/12/20	2/12/20	0.00 0.00	Packaging 2 - 1 - B4B		JAN 30 2020
						Packaging 2 - 2 - B4B		
						Packaging 2 - 3 - B4B		
						Packaging 2 - 5 - B4B		
						Packaging 2 - 4 - B4B		
						Packaging 2 - 6 - B4B		
						Packaging 2 - 7 - B4B		
						Packaging 2 - 8 - B4B		
						Packaging 2 - 9 - B4B		
						Packaging 2 - 10 - B4B		
						Packaging 2 - 11 - B4B		
						Packaging 2 - 12 - B4B		
						Packaging 2 - 13 - B4B		
						Packaging 2 - 14 - B4B		
						Packaging 2 - 15 - B4B		
						Packaging 2 - 16 - B4B		
						Packaging 2 - 17 - B4B		
						Packaging 2 - 18 - B4B		
						Packaging 2 - 19 - B4B		
						Packaging 2 - 20 -		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S252283



Part: D3015-7

Job No: 205896

Serial No/Batch: S252283

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/30/20

Plex 1/27/20 9:09 AM Dart.Lavoie.Chantal

				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
120 QC 6	100 pcs	2/12/20	0.00 0.00	QC 6 - 9	DAS 81 9-89 FEB 04 2020
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
130 Packaging 3-1 - Stock - B4B	100 pcs	2/12/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	

Plex 1/27/20 9:09 AM Dart.Lavoie.Chanta

				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	DAS 34 9-89 5/015
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
140 QC 21 - SA	100 pcs	2/12/20	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21 FEB 05 2020
				QC 21 - SA - 53	2-02
Part Op 100 - (Purchasing) Issue PO _____ Main Industrial Descriptions: 110 - Receive & Inspect for Damage & Mat'l Certs 120 - QC6- All purchased or subcontracted products 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
FLMN021-005-000	Locknut D3015-7	100 Ea (1 ea)	100-Purchasing	5252232-	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	FLMN021-005-000	100	0	0	
Part Specifications					
Specifications could not be found.					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045691



Supplier: MAI001-VC
Main Industrial Sales Ltd.
1475, Tessier
Hawkesbury
ON
K6A 3S6 Canada
Phone: 613 632 3595
Fax: 613 632 0262

Attention: Bourgon, Rachelle

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045691

PO Date: 1/27/20

Due Date: 2/4/20

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

JAN 27 2020

JAN 30 2020

JAN 30 2020

Grand Total: \$443.56

Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	206156	6800ZZ		6800ZZKML	Bearing D3183-5 : AS PER DWG D3183 REV. C	Firmed X100	-	2/4/20	100 pcs	0 pcs	100 pcs	\$1.58/pcs	\$158.00
2	206157	6900ZZ		6900ZZKML	Bearing D3121-23 : AS PER DWG D3121 REV.E	Firmed	-	2/4/20	100 pcs	0 pcs	100 pcs	\$1.72/pcs	\$172.00
3	205896	FLMN021-005-000	D3015	0-5NLNSS	Locknut D3015-7 : AS PER DWG D3015 REV. C	Firmed X97	-	2/4/20	100 Ea	0 Ea	100 Ea	\$0.058/Ea	\$5.80
4		K010-0608		18-38x12CVT	Hose Ø1/2 OD x Ø3/8 ID	Firmed X200	-	2/4/20	200 ft	0 ft	200 ft	\$0.50/ft	\$100.00
5		CL-8HN		0-CL8HN	Nut	Firmed	-	2/17/20	4 Ea	0 Ea	4 Ea	\$1.94/Ea	\$7.76



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045691



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

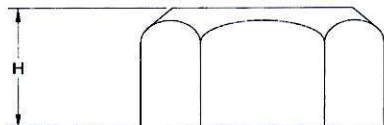
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/27/20 11:38 AM Dart.Lavoie.Chantal

SPECIFICATION CONTROL DRAWING



D3015-X LOCKNUT

PART NUMBER	SIZE	HEIGHT H	POSSIBLE SUPPLIER
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFSLNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFSLNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFSLNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N FLMN021-005-0000



NOTES:

- 1) MATERIAL: SS LOCKNUT WITH NYLON INSERT
- 2) FINISH: N/A
- 3) TOLERANCES: ALL DIMENSIONS SHOWN AS REFERENCE
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

RELEASED
09/07/15

C	REFORMAT DWG. - 7 P/N NOW FLMN021-005-0000 WAS LNNM5S1 (ZN B8-1), PAR 09-020	CP	09.07.08
B	ADD D3015-7	KJ	03.07.15
A	NEW ISSUE	DS	01.05.03
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.08		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3015** REV. C
SHEET 1 OF 1
TITLE **LOCKNUT** SCALE NTS

COPYRIGHT © 2001 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD

MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE January 29, 2020
NUMBER 0000245205
CUSTOMER NO. DART

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER
HB045691	EB	28-Jan-20		0000245205
F.O.B.	SHIP VIA	TERMS		
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS		
PART NUMBER	DESCRIPTION	LOCATION	UOM	QUANTITY
				REQ. SHIPPED B.O.
0-68002ZKML	BALL BEARING	6D6	EA	100 100
YOUR PART #: 6800ZZ				
STOCK				
0-69002ZKML	KML BALL BEARING	6D6	EA	100 100
YOUR PART #: 6900ZZ				
10 IN STOCK BALANCE TBA				
0-5NLNSS	M5 NYLON LOCK NUT STAINLESS STEEL 304	26C5	EA	97 97
YOUR PART #: FLMN021-005-000				
97 IN STOCK BALANCE 3-5 DAYS				
18-38X12CVT	3/8 X 1/2 CLEAR VINYL TUBING	1718	EA	200 200
DELIVERY: 3-5 DAYS				
0-CL8HN	CARR LANE HEX NUTS BLACK OXIDE		EA	4 4

RECEIVED
JAN 29 2020
DART AEROSPACE LTD.

MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE January 29, 2020
NUMBER 0000245205
CUSTOMER NO. DART

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER
HB045691	EB	28-Jan-20		0000245205
F.O.B.	SHIP VIA	TERMS		
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS		
PART NUMBER	LOCATION	UOM	QUANTITY	
DESCRIPTION			REQ.	SHIPPED B.O.
DELIVERY: 3 WEEKS				
THANKS ERIC				

CERTIFICATE OF COMPLIANCE

THIS IS TO CERTIFY THAT THE ABOVE ITEMS WERE SUPPLIED IN ACCORDANCE WITH THE DESCRIPTION ON YOUR PO. YOUR ORDER IS SUBJECT ONLY TO OUR TERMS AND CONDITIONS, THE SALES DEPARTMENT AT MAIN INDUSTRIAL SALES.

ERIC BOURGON

FEB 04 2020

DAS
82
9-89